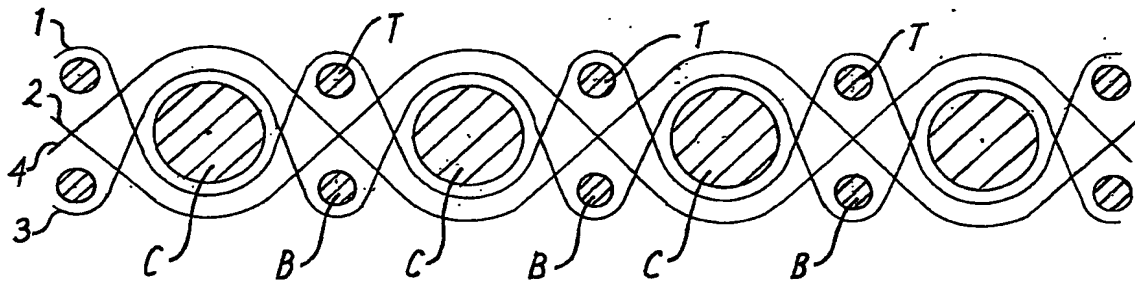


**FIG. 1**



**Fig. 2**

## WEAR RESISTANT WEAVE

### Weave Pattern

Picks (Wefts)	LHS Weft Pres	SHEDS (Warps)												RHS Weft Pres	Dir	Layer of Weft
		1	2	3	4	5	6	7	8	9	10	11	12			
1		X				X				X				1	←	T
2	1	X	X		X	X	X		X	X	X		X		→	B
3				X	X			X	X			X	X	3	←	C
4	1	X				X				X					→	T
5		X	X		X	X	X		X	X	X		X	1	←	B
6	3		X	X			X	X			X	X			→	C
7		X				X				X				1	←	T
8	1	X	X		X	X	X		X	X	X		X		→	B
9				X	X			X	X			X	X	3	←	C
10	1	X				X				X					→	T
11		X	X		X	X	X		X	X	X		X	1	←	B
12	3		X	X			X	X			X	X			→	C

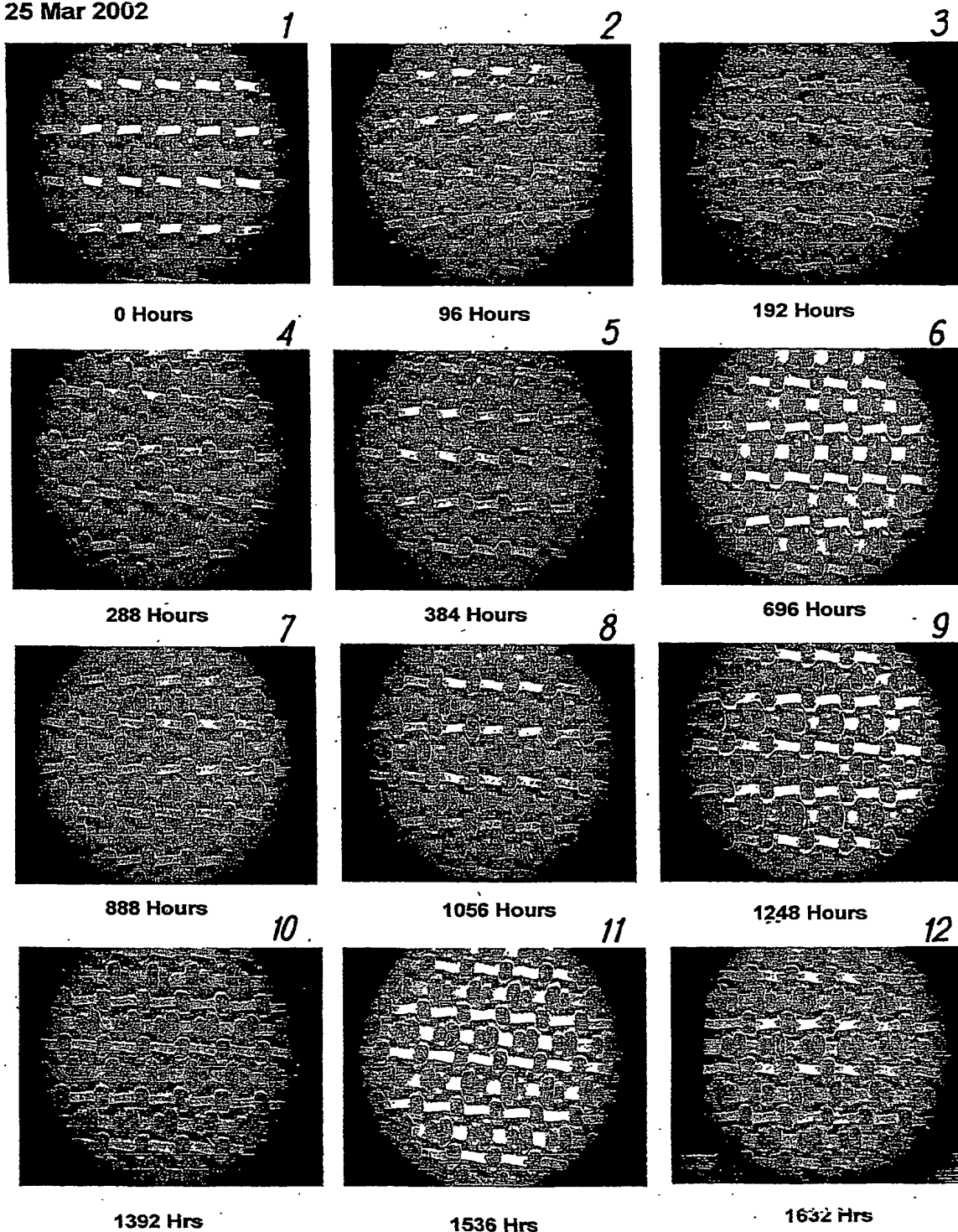
Top & Bottom Weft 0.40mm. Centre Weft 0.70mm. Warp 0.36 x 0.67mm

**FILE 3**

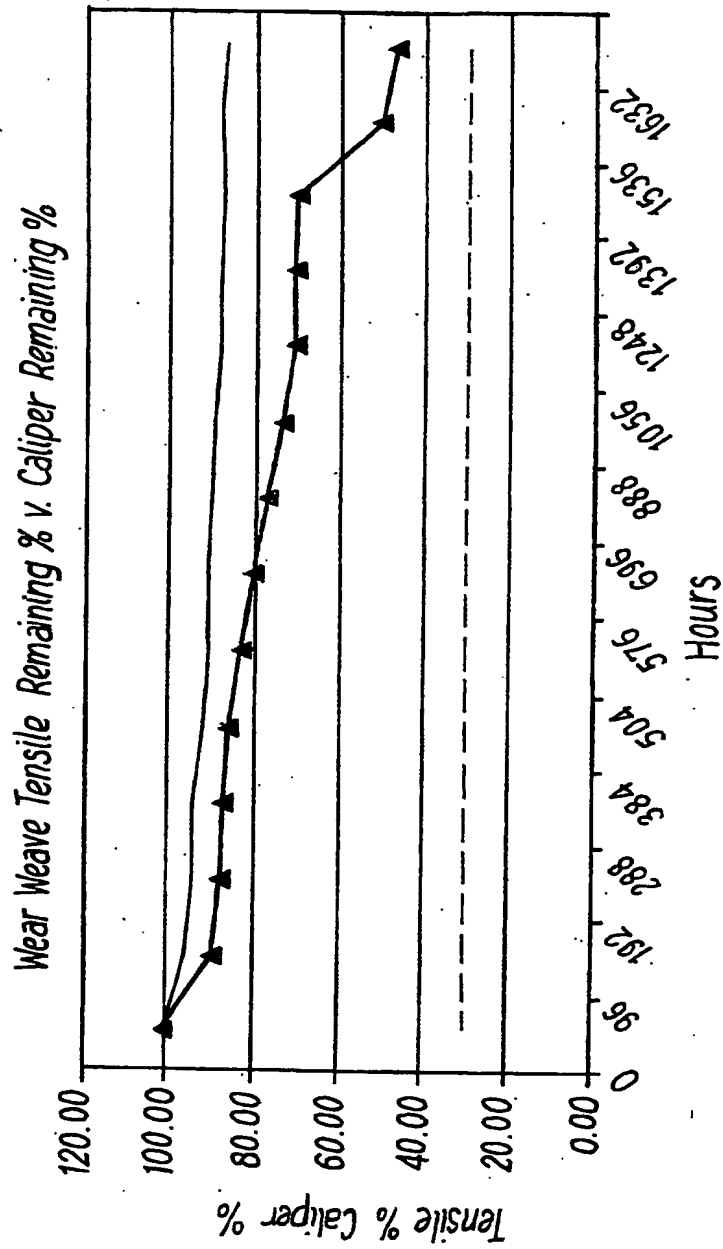
10/528282

F18 Wear Weave – Abrasion Photo's to Date

25 Mar 2002

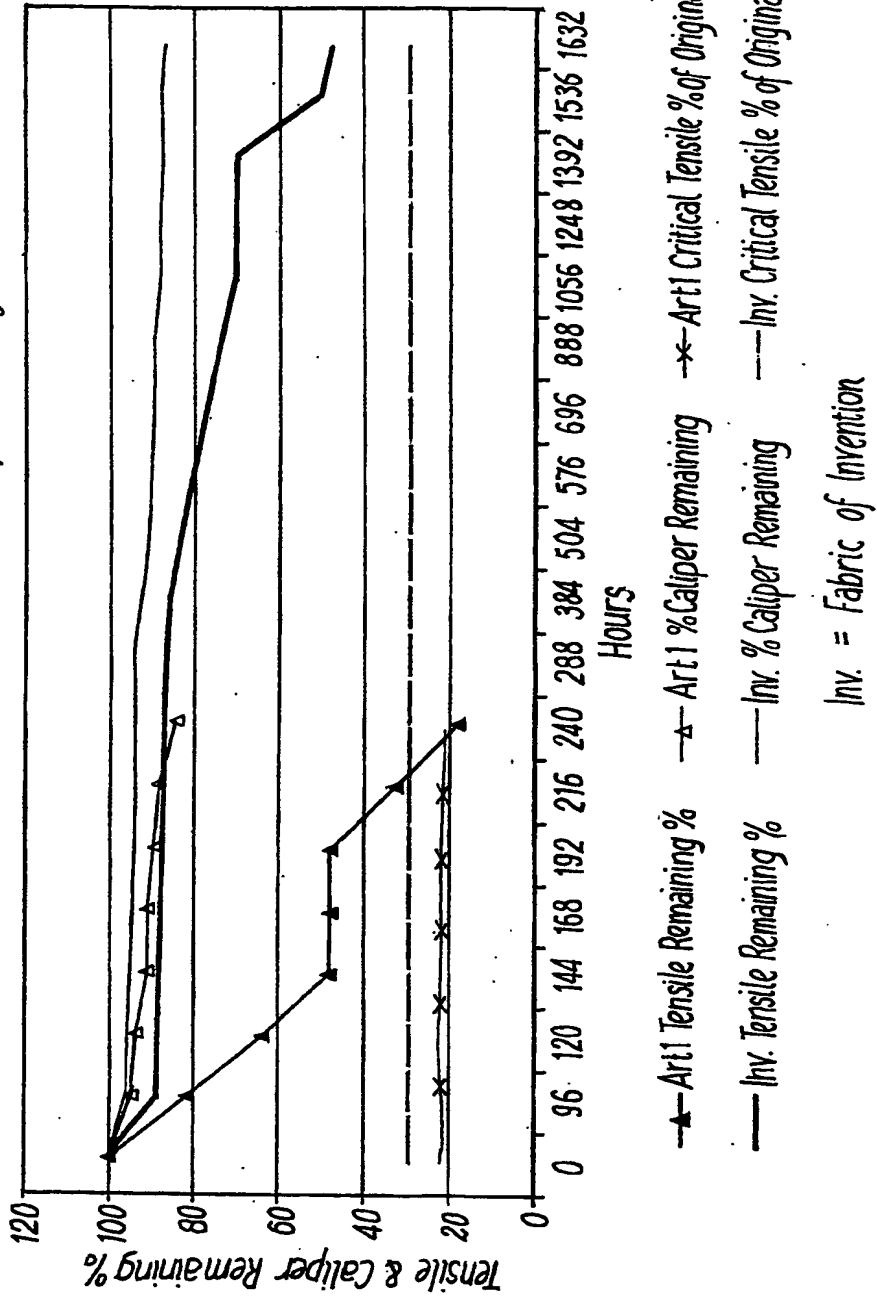


**F18.4**

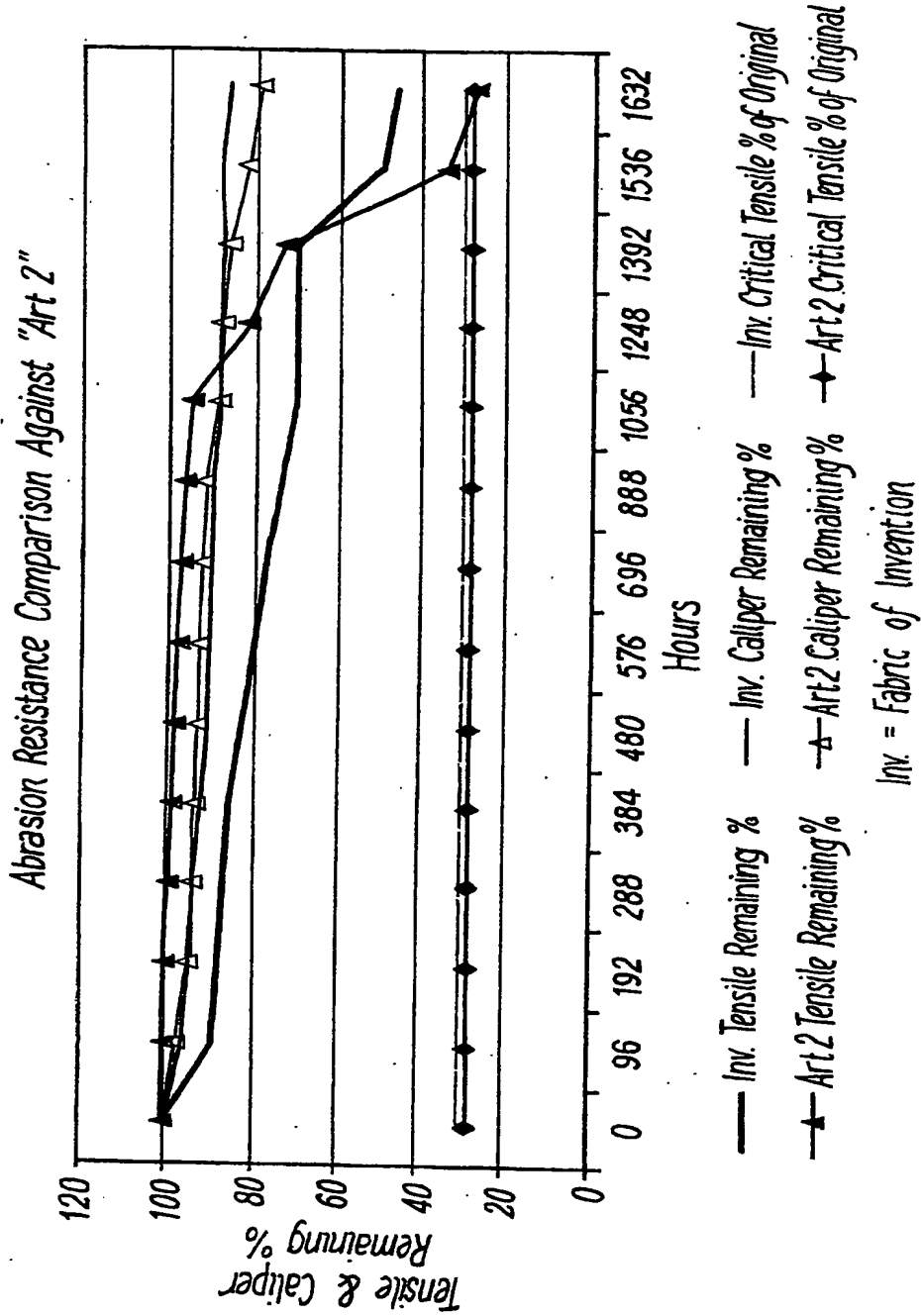


**Fig. 5**

*Abrasion Resistance Comparison Against "Art 1"*



**FIG. 6**



**FIG 1**